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## Design of Open-Framework Germanates by Combining Different Building Units

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## Introduction

Design of open-framework oxide materials with ever-increasing pore size and decreasing framework density has been an interesting and challenging research field in chemistry, because of the important applications of these materials in separation and catalysis. Férey, O'Keeffe, and Yaghi have brought up a new concept of designing solids from molecular building units.<sup>1</sup> This concept is particularly useful for open-framework germanates, since germanium can be four- (tetrahedral), five- (square pyramidal or trigonal bipyramidal) and six- (octahedral) coordinated to oxygen to form well-defined cluster building units of a number of such Ge-O coordination polyhedra.<sup>2-4</sup> Typical cluster building units in germanates are  $Ge_7O_{17}X_2$  (X = OH, F)  $(Ge_7)^2$  and  $Ge_9O_{22}X_4$   $(Ge_9)^3$ , and they have been found in many germanate structures.<sup>2-3</sup> These clusters are much larger than building units found in other systems and can be used to build open-framework structures with extra-large pores and very low framework density, as predicted by Férey in terms of scale chemistry.<sup>1</sup> For example, different arrangements of the Ge<sub>7</sub>O<sub>17</sub>F<sub>2</sub> clusters resulted in ASU-12 with 3D interconnected 8-, 10-, and 16-ring channels<sup>2a</sup> and ASU-16 (also SU-12) with 24-ring channel.<sup>2c,2e</sup> Another example of a 24-ring germanate is FDU-4,<sup>3g</sup> built by pure corner-sharing Ge<sub>9</sub>O<sub>18</sub>(OH)<sub>4</sub> clusters. Recently we discovered a new cluster Ge10O24X3(Ge10) that yielded the 3D germanate structure SU-M with the lowest framework density of any inorganic material and 30-ring channels and pores extending to the mesoporous range  $(>20 \text{ Å}).^4$  If these different clusters could be combined into the same framework structure in a synthesis, we would expect much more diversity of the structures, especially those with very open frameworks and extra-large pores. However, there is only one example of open-frameworks containing more than one type of large clusters, namely SU-MB containing Ge<sub>10</sub> and Ge<sub>7</sub> clusters,<sup>4</sup> where the Ge7 clusters did not participate in building the open-framework but acted as pore-fillers to block one of the two gyroidal channels in SU-M. Here we present two germanates, denoted as SU-8 and SU-44, that are built from two different type of large clusters Ge<sub>7</sub> and Ge<sub>9</sub>.

SU-8 and SU-44 were obtained hydrothermally from similar synthesis conditions as for synthesising SU-M and SU-MB, using the same structure-directing agent MPMD.<sup>5</sup> SU-44, but not SU-8, was synthesized in the presence of hydrofluoric acid. Both structures were determined from single-crystal X-ray diffraction.<sup>6–7</sup> SU-8 and SU-44 are 3D frameworks formed by GeO<sub>4</sub> tetrahedra, GeO<sub>5</sub> trigonal bipyramids, and GeO<sub>6</sub> octahedra. With exceptions of some single GeO<sub>2</sub>X<sub>2</sub> tetrahedra, the entire frameworks of both structures are built from the Ge<sub>9</sub> and Ge<sub>7</sub> clusters. These two types of clusters are structurally related, as shown in Figure 1.

The Ge<sub>9</sub> cluster is similar to those found in many germanate compounds.<sup>3</sup> One tetrahedral pair and one pair of trigonal bipyramids are connected by oxygen bridging to form a four-ring unit.



**Figure 1.** Schematic drawing of a Ge<sub>9</sub> cluster (a) transferring to a Ge<sub>7</sub> cluster (c) by removing one trigonal pyramidal pair in (a) and rotating the tetrahedral pair (b). GeO<sub>6</sub> is in red, GeO<sub>4</sub>X in yellow, and GeO<sub>4</sub> in green.



**Figure 2.** (a,b) Polyhedral presentation and (c,d) packing of the PBCCAs viewed along the *a*-axis for (a,c) SU-8 and (b,d) SU-44. The Ge<sub>9</sub> and Ge<sub>7</sub> clusters  $GeO_2X_2$  tetrahedra are in blue, yellow, and purple, respectively.

Two such four-ring units are connected via an octahedron by cornersharing to form a body-centered parallelepiped Ge<sub>9</sub> (Figure 1a). The two four-ring units are related by an inversion center, which is at the Ge position of the octahedron. An ideal Ge<sub>9</sub> cluster has the point group 2/m. Each trigonal bipyramid has one terminal atom, and it can be either a hydroxyl group or a fluorine atom.

The Ge<sub>7</sub> cluster (Figure 1c) can be derived from the Ge<sub>9</sub> cluster by removing one of the two trigonal bipyramidal pairs in the Ge<sub>9</sub> cluster (Figure 1a). The tetrahedral pair connected to the removed trigonal bipyramidal pair is then rotated toward the other trigonal bipyramidal pair (Figure 1b) and linked to it by corner sharing (Figure 1c). The point group of Ge<sub>7</sub> cluster is m.

In framework structures formed by pure Ge<sub>9</sub> clusters, the Ge<sub>9</sub> clusters are often connected to form a pseudo-body-centered cluster aggregate (PBCCA).<sup>3a,b,d,f,i,j</sup> Each Ge<sub>9</sub> cluster is linked to eight other

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Ge<sub>9</sub> clusters through eight of its vertices (Figure 1a), one from each tetrahedron or trigonal bipyramid. The PBCCAs are arranged in a primitive manner and linked together by sharing the Ge<sub>9</sub> clusters to form 3D structures with only small 8- and 10-ring channels. The lack of structure diversity of these frameworks is due to the unique geometry of the Ge<sub>9</sub> clusters. Different framework structures may be formed if other clusters with different geometry and containing different number of vertices, for example the Ge7 clusters can be incorporated. One such possibility could be to replace the Ge<sub>9</sub> clusters at the eight vertices of the PBCCA by Ge<sub>7</sub> clusters. This is what we discovered in the structures of SU-8 and SU-44, which are built mainly by PBCCAs with one Ge<sub>9</sub> cluster at the body-center and eight Ge7 clusters at the vertices.

In SU-8, the PBCCAs are arranged in a centered manner in the *bc* plane and linked together by sharing the Ge<sub>7</sub> clusters to form a framework layer. The Ge7 clusters are oriented in a zigzag way along the *c*-axis and further connected via additional bridging tetrahedra, GeO<sub>2</sub>(OH)<sub>2</sub> (Figure 2a). The framework layers are stacked along the *a*-axis by sharing the Ge<sub>7</sub> clusters forming a 3D framework with 8- and 16-ring channels along the a-axis, 8-ring channels along the *b*-axis, and 8- and 10-ring channels along the *c*-axis. The free diameter of the 16-ring is 9.92  $\times$  8.61 Å. The framework density is 11.5 Ge-atoms per 1000 Å.3

The PBCCA formed by one Ge<sub>9</sub> cluster and eight Ge<sub>7</sub> clusters is also present in SU-44 (Figure 2b). They are arranged in a primitive manner in the bc plane and linked together in the [010] direction via additional Ge7 clusters and in the [001] direction via a pair of GeO<sub>2</sub>X<sub>2</sub> tetrahedra to form a framework layer. The framework layers are stacked together along the a-axis by sharing the Ge7 clusters. The final 3D framework contains 8-, 14-, 16-, and 18-rings along the a-axis, 8-, 10- and 18-ring channels along the *b*-axis, and 8- and 10-ring channels along the *c*-axis. The free diameters are 7.88  $\times$  9.53 Å for the 14-ring and 10.71  $\times$  7.94 Å for the 16-ring. The framework density is 10.2 Ge-atoms per 1000 Å.<sup>3</sup> The Ge<sub>7</sub> to Ge<sub>9</sub> ratios in SU-8 and SU-44 are very different, 2:1 and 6:1, respectively.

The presence of the two different clusters Ge<sub>7</sub> and Ge<sub>9</sub> in both SU-8 and SU-44 may be due to the similar synthesis conditions.<sup>5</sup> The common "building brick" of the two structures is the PBCCA, as illustrated in Figure 2c,d. The arrangement of the PBCCAs is pseudo-base-centered (related by a 2<sub>1</sub>-screw axis along the *b*-axis) for SU-8 (Figure 2c) and primitive for SU-44 (Figure 2d). SU-44 can be considered as a modified SU-8, where every second PBCCA in SU-8 is replaced by two Ge7 clusters and two pairs of GeO2X2 tetrahedra. The tetrahedral pair in SU-44 is disordered and occupies only 60% of the sites.

It is noted that the bridging tetrahedra that connect two Ge7 clusters are arranged in the same way in both structures, stabilizing the PBCCAs. We also note that the bridging tetrahedra never connect directly to the tetrahedra within the Ge7 clusters.

The concept of using scale chemistry and building units to design new open-frameworks1b,c can be extended from one building unit to two or more building units, as in the case of SU-8 and SU-44. If the octahedron in the Ge<sub>9</sub> cluster is replaced by a Ge<sub>9</sub> cluster and the other eight polyhedra are replaced by Ge7 clusters, a larger building unit, namely the PBCCA unit, is formed. An A-centered arrangement of the PBCCA units results in the structure of SU-8 while a primitive arrangement results in the structure of SU-44. For SU-44, additional small "glue" units are needed to make the structure stable.

In situ X-ray powder diffraction showed that SU-8 was thermally stable up to 260 °C, while SU-44 transferred to a new phase at 200 °C and became amorphous at 250 °C.

SU-8 and SU-44 are the first examples of open-frameworks built by different large cluster building units, Ge7 and Ge9. We have shown that it is possible to incorporate more than one type of clusters into the same framework. A combination of different types of clusters provides new possibilities of designing more exotic frameworks with extra-large pores.

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Supporting Information Available: Structure and XRD patterns and full X-ray crystallographic information in CIF format. This material is available free of charge via the Internet at http://pubs.acs.org.

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- (5) SU-8 and SU-44 were synthesized using the same structure-directing agent as for synthesizing SU-M,4 from a mixture of GeO2, H2O, and 2-methylpentamethylenediamine (MPMD) with the molar ratio of 1:40-46:10-12. In addition, hydrofluoric acid with a molar ratio of  $GeO_2/HF = 1:1.26$ was added for the synthesis of SU-44. The final solutions were transferred to 23 ml Teflon-lined Parr autoclaves and heated under autogenous pressure at 165 °C for 21 days for SU-8 and 170 °C for 7 days for SU-44. The final products for both SU-8 and SU-44 were colorless needlecrystal aggregates. The crystals were filtered, washed first with deionized water and then with acetone, and finally dried in air at room temperature. Both samples were characterized by scanning electron microscopy (SEM), X-ray powder diffraction (XRPD), and CHN analysis. Single crystal X-ray diffraction data for SU-8 were collected at 170 K, on a STOE IPDS diffractometer equipped with an image plate system, using graphite-monochromatized Mo  $K\alpha$  radiation from a rotating anode. For SU-44, single crystal X-ray diffraction data were collected on a MarCCD at 297 K with a synchrotron radiation at the Beam line I911, Max Lab, Lund University, Sweden
- (6) Crystal data for SU-8: monoclinic, space group P2<sub>1</sub>/c, a = 12.075(4) Å, b = 19.235(6) Å, c = 18.720(6) Å, β = 92.72(4)°, V = 4343(2) Å<sup>3</sup>; 50 were collected in the region  $4.09^{\circ} < \theta < 25.94^{\circ}$  ( $\lambda = 0.71073$  Å). Numerical absorption correction was applied.  $R_{int} = 0.1356$ , R1 = 0.0479
- Numerical absorption correction was applied.  $R_{int} = 0.1356$ ,  $R_1 = 0.0479$ for reflections with  $I > 2\sigma$  (I) and 0.0951 for all reflections, wR = 0.0816. Crystal data for SU-44: triclinic, space group P1, a = 11.9831(7) Å, b = 20.1886(12) Å, c = 22.2361(14) Å,  $\alpha = 88.240(2)^\circ$ ,  $\beta = 89.308(3)^\circ$ ,  $\gamma = 90.352(2)^\circ$ , V = 5376.4(6) Å<sup>3</sup>;  $10 \times 10 \times 60 \ \mu\text{m}^3$ . A total of 34 262 reflections, of which 19131 were unique, were collected in the region  $3.43^\circ < \theta < 34.53^\circ$  ( $\mu = 0.097$ Å). Numerical absorption correction was applied R = 0.0971, R = 0.078Å for reflections with  $L > 2\sigma$  (I) and (7)applied.  $R_{\text{int}} = 0.0871$ .  $R_1 = 0.0788$  for reflections with  $I > 2\sigma(I)$  and 0.1093 for all reflections, wR = 0.2413.
- (8) Anal. Calcd for |C<sub>6</sub>H<sub>16</sub>N<sub>2</sub>H<sub>2</sub>]<sub>5</sub>|[Ge<sub>9</sub>O<sub>18</sub>(OH)<sub>4</sub>][Ge<sub>7</sub>O<sub>15</sub>(OH)]<sub>2</sub>[GeO(OH)<sub>2</sub>]<sub>2</sub> (SU-8): C, 10.7; N, 4.1; H, 3.0%. Found: C, 11.0; N, 4.2; H 3.1%.
  (9) Anal. Calcd for |C<sub>6</sub>H<sub>16</sub>N<sub>2</sub>H<sub>2</sub>]<sub>10</sub>|[Ge<sub>9</sub>O<sub>18</sub>X<sub>4</sub>][Ge<sub>7</sub>O<sub>15</sub>X<sub>2</sub>]<sub>6</sub>[GeOX<sub>2</sub>]<sub>2.85</sub> (SU-
- 44): C, 10.58; N, 4.11; H, 3.11%. Found: C, 10.7; N 4.2; H 3.1%.

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